

### Preventive Maintenance Levels

PM Level	Cumulative Mileage	PM Description
A	3,000	
A	6,000	
A	9,000	
B	12,000	A + B
A	15,000	
A	18,000	
A	21,000	
C	24,000	A + B + C
A	27,000	
A	30,000	
A	33,000	
B	36,000	A + B
A	39,000	
A	42,000	
A	45,000	
D	48,000	A + B + C + D

*Repeat the schedule*

PM levels are scheduled based on projected mileage, estimated time for completion, and level of effort and expertise. As each level of PM service requires more time to complete, PM levels should be assigned in such a manner as to provide a balanced workload for the shop.

Example: A vehicle operates an average of 100 miles per day for five days per week. At 500 miles/week, the vehicle would accumulate 3,000 miles in 6 weeks. This would set the PM service intervals at every six weeks, every sixth Monday. Another similar vehicle with the same mileage conditions may be scheduled every sixth Tuesday, or every sixth Friday, as the schedule dictates.

In this manner, the time consumption and labor efforts for PM levels have been established. This permits management to assign shop work schedules and resources in an orderly and cost effective fashion. All PM inspections and services should be consistent with the available daily manpower.